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Market\_Desc: Engineers. Special Features: · Includes a new chapter on the DMAIC project implementation process that describes the major tools needed · Presents new developments in the area of measurement systems analysis · Offers expanded chapters on statistical methods that include additional examples and techniques · Links the experimental design chapters more strongly to design for six sigma · Illustrates quality improvement activities in service and transactional organizations through the use of numerous new examples and exercises About The Book: Covering everything from basic principles to state-of-the-art concepts and applications, this book arms readers with a comprehensive understanding of modern statistical methods for quality control and improvement. The author covers basic and advanced methods of statistical process control (SPC), show how statistically designed experiments can be used for process design, development and improvement, and explore acceptance sampling. Throughout the pages, guidelines are provided for selecting the correct statistical technique to use in a variety of situations.

Revised and expanded, this Second Edition continues to explore the modern practice of statistical quality control, providing comprehensive coverage of the subject from basic principles to state-of-the-art concepts and applications. The objective is to give the reader a thorough grounding in the principles of statistical quality control and a basis for applying those principles in a wide variety of both product and nonproduct situations. Divided into four parts, it contains numerous changes, including a more detailed discussion of the basic SPC problem-solving tools and two new case studies, expanded treatment on variable control charts with new examples, a chapter devoted entirely to cumulative-sum control charts and exponentially-weighted, moving-average control charts, and a new section on process improvement with designed experiments.

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Providing a fundamental, yet comprehensive, coverage of quality control concepts, "Quality Control, " Seventh Edition, takes a practical approach throughout. Readers are presented with a sufficient amount of theory to ensure a sound understanding of the basic principles of quality control. The use of probability and statistical techniques is presented through the use of simple mathematics, as well as tables and charts. Featuring: A CD-ROM of Excel spreadsheet files for use in solving many chapter problems Numerous figures and tables help clarify and reinforce concepts presented An emphasis on Total Quality Management

The business, commercial and public-sector world has changed dramatically since John Oakland wrote the first edition of Statistical Process Control — a practical guide in the mid-eighties. Then people were rediscovering statistical methods of 'quality control' and the book responded to an often desperate need to find out about the techniques and use them on data. Pressure over time from organizations supplying directly to the consumer, typically in the automotive and high technology sectors, forced those in charge of the supplying production and service operations to think more about preventing problems than how to find and fix them. Subsequent editions retained the 'took kit' approach of the first but included some of the 'philosophy' behind the techniques and their use. The theme which runs throughout the 7th edition is still processes - that require understanding, have variation, must be properly controlled, have a capability, and need improvement - the five sections of this new edition. SPC never has been and never will be simply a 'took kit' and in this book the authors provide, not only the instructional guide for the tools, but communicate the management practices which have become so vital to success in organizations throughout the world. The book is supported by the authors' extensive and latest consulting work within thousands of organisations worldwide. Fully updated to include real-life case studies, new research based on client work from an array of industries, and integration with the latest computer methods and Minitab software, the book also retains its valued textbook quality through clear learning objectives and end of chapter discussion questions. It can still serve as a textbook for both student and practicing engineers, scientists, technologists, managers and for anyone wishing to understand or implement modern statistical process control techniques.

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